

Victor Graphics Production Guide

Standard Trim Sizes:

Alternative odd trim sizes available.	4 x 6
	5 ½ x 8 ½
	6 x 9
	7 x 10
	8 ½ x 11
	9 x 12.

Presswork:

Web, Sheetfed, and Digital Book Printing

Text: 1 and 2 color
Covers: 1 to 5 color

Binding:

Saddlewire
 Perfect Bound
 Layflat
 Mechanical
 Casebound

Text Paper:

Offset: 40 lb. to 70 lb.
Opaque: 27 lb. to 70 lb.
Natural: 45 lb., 50lb, 55lb.
Victor Value: 35 lb. to 45 lb.

Recycled: 6000 lb. Minimum. Premium / Yes.

Opaque: **Weyerhaeuser Recycled Lynx**
 50 lb. & 60 lb. (30% PCW, ECF)
Rolland New Life
 50 lb. (30% PCW, 540 PPI, 92 opacity, ECF, white, smooth)

Offset: **Weyerhaeuser Husky Recycled**
 (30% PCW, ECF)
New Leaf Eco Book 60
 50 lb. (60% PCW, PCF, white)

Vellum: **Domtar Colors Cream (Text)**
 50 lb. (30% PCW, 488 PPI, 90 opacity)

Natural: **Glatfelter Natures**
 50-60 lb. (30% PCW, PPI range 350-500, 92/93 opacity, PCF, natural)

Cover Stock:

Cover Bristol: 10 and 12 Pt. C1S
Dust Jacket & Casewraps: 100 lb. C1S Litho
 65 lb. & 80 lb. Uncoated

Recycled: 6000 lb. Minimum. Premium / Yes.

Cornwall Coated: (10% PCW, FSC, 92 opacity)
Rolland Enviro 100: 60 lb. (100% PCR, PCF, smooth, white)
Sterling Ultra Gloss: 70 lb. & 80 lb. C2S (10% PCW, ECF)
Sterling Ultra Gloss: 60 lb. & 70 lb. (10% PCW, ECF)
Plainfield Uncoated: 65 lb. (10% PCW, FSC, ECF, white)

Victor Graphics has access to all types of paper that may not be listed above. We continuously strive to maintain our high level of commitment to our environment and our customers by only providing paper products from SFI and FSC certified paper mills which ensures that all the materials we use to print books originate from well-managed forests. Victor Graphics has a triple Chain of Custody with FSC/SFI/PEFC. Frank Parsons, Victor's main paper supplier, is both FSC and SFI certified. Additionally, the packaging materials from Weyerhaeuser that are used during production are also SFI certified.



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